

Work-Order ID 53008

October 21, 2009 7:58:31 AM



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Item ID: D206-781-151KGY

Accept



Setup Start



Revision ID: C

Stop



Item Name: Vertical Tunnel-Grey

Start Date: 21/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *BL*

Date: *09/10/21*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-151KGY

0.00

Sorlulo

for BG 09/10/30

CHG 001

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/10/30

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2 Sorlulo

12

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Item ID: D206-781-151KGY

Accept

Setup Start

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Stop

Item Name: Vertical Tunnel-Grey

Start Date: 21/10/2009 Start Qty: 2.00

Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-151KGY Location: <u>549</u> PPP rev								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/11/2 94 (54)

09/11/03

MF 09-11-02

Picklist Print

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Page 1

Work Order ID: 53008

Parent Item: D206-781-151KGYRevC

Parent Item Name: Vertical Tunnel-Grey

Start Date: 21/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS4632-130		Purchased	No			110	Each	62.0000	16.0000			
insert												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

62

110452

62

110

Each

235.0000

8.0000

ALS4-632-80

Purchased

No

Insert

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

235

112495

200

17841

35

110

f

110.1300

2.6600

D3800-1-100RevB

Manufactured

No

Hook and Loop Strip (1" Soft)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

110.13

43558

0.13

52694

110

2x each SP

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Work Order ID: 53008

Parent Item: D206-781-151KGYRevC

Parent Item Name: Vertical Tunnel-Grey

Start Date: 21/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3800-3-100RevB	42 @ 80"	Manufactured	No			110	f	226.2500	2.6600			

Hook and Loop Strip (1" Hard)

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	150.24	
43560	0.13	
44831	40.11	
52695	110	
Main Warehouse		
ST134	76.01	
50541	76.01	

52695 sl

D3822-1KGYRevC

Manufactured

No

110

Each

2.0000

2.0000

Vertical Tunnel, LH-Grey

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	2	
51980	2	

9/10/30 sl (2)

2 sl

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Work Order ID: 53008

Parent Item: D206-781-151KGYRevC

Parent Item Name: Vertical Tunnel-Grey

Start Date: 21/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3822-2KGYRevC	X1	Manufactured	No			110	Each	2.0000	2.0000			
Vertical Tunnel, RH-Grey												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

2

51981

2

110

Each

2.0000

2.0000

2x SP

9/10/30 SP

D3822-3KGYRevC

X1

Manufactured

No



Vertical Tunnel, Aft Center-Grey

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

2

51982

2

110

Each

6.0000

2.0000

2x SP

9/10/30 SP (JY)

D3822-5KGYRevC

X1

Manufactured

No



Vertical Tunnel, Top-Grey

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

6

51984

6

2x SP

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Work Order ID: 53008

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Parent Item Name: Vertical Tunnel-Grey

Start Date: 21/10/2009

Required Date: 30/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3822-7KGYRevC Vertical Tunnel, Lower-Grey	7/	Manufactured	No			110	Each	1.0000	2.0000		9/10/30	sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 53007

51985

1

1

110

Each

76.0000

28.0000

1 sf
1x

NAS388-6-12P

Purchased

No

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

111310

112768

76

26

50

110

Each

20.0000

8.0000

28x sf
8x

NAS388-6-8P

Purchased

No

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

112768

20

20

8x sf

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Parent Item: D206-781-151KGYRevC



Parent Item Name: Vertical Tunnel-Grey


Start Date: 21/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS391B6P 	NE	Purchased	No			110	Each	135.0000	36.0000 18x			

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

135

112195

35

112616

100

x 2950
x 7x

D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

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Date: 09.05.27

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